



# Hot saving: Cold phosphating

## **SURFACOTE® 240**

Low-temperature zinc phosphating  
(nickel-free)



**KIESOW  
DR. BRINKMANN**



## Characteristics

- » Produces even at low temperatures uniform, finely crystalline zinc phosphate layers
- » Excellent adhesion base for subsequent lacquering and powder coating
- » Easy to handle
- » Nickel-free

## Application

- » 27 – 45 °C immersion process  
35 – 45 °C spray process
- » Steel and zinc material

## Layer Formation

- » Fine crystalline
- » Weight of coating: 3.8 – 4.8 g/m<sup>2</sup>  
(immersion process)  
1.7 – 2.5 g/m<sup>2</sup>  
(spray process)

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